







## ABOUT THE COLLECTION

The Bella Dura<sup>™</sup> collection is a beautiful grouping of upholstery fabrics that are a great choice for areas with high traffic or direct sunlight, meeting a minimum of **1500 hours of lightfastness**. This collection is created with **Cradle to Cradle** principles, ensuring that every step of the production process is mindful of environmental impact and responsible sourcing. This collection boasts a stunning array of **23 patterns** in **162 SKUs** that are sure to inspire your creative vision.

### KEY FEATURES

Inherently Stain Resistant | Bleach Cleanable | UV Resistant | Mildew Resistant One-Yard Minimum | Minimum of 1500 Hours Lightfastness | Made in the USA





## FEATURES & BENEFITS

# CRADLE TO CRADLE SUSTAINABILITY

Sustainability is at the heart of our mission. We're proud to say that this collection has been created with Cradle to Cradle principles, ensuring that every step of the production process is mindful of environmental impact and responsible sourcing.

# **1500 HOURS OF LIGHTFASTNESS**

Designed to stand the test of time. With an impressive 1500 hours of lightfastness, you can be confident that these textiles will retain their vibrant colors and exquisite patterns even under the sunniest skies.

# IN-STOCK 1 YARD MOQ

With a minimum order quantity of just 1 yard, you can now explore this collection without constraints, making it easier than ever to bring your design visions to life.



### WARRANTY

Bella Dura fabrics are covered with a 3-year commercial warranty for stain resistance and colorfastness to water, light and crocking (transfer of color to other fabrics) and mildew.





### SUSTAINABILITY

Bella Dura is proudly woven in the USA and utilizes the only fiber on the market, synthetic or natural, that begins as a by-product and ends its life as a 100% fully recyclable product.

The yarns used are solution dyed. No additional chemicals or dyes are used which means substantially less energy and water is used and no environmental pollution.

Bella Dura's recycle stream is a closed loop meaning the fabric and scrap can be safely and easily recycled. This process begins by sending samples of the fabric and a completed description/approval form for the waste available. Once approved, fabric is returned and enters the recycling stream.

#### CLICK HERE FOR RECYCLING FORM







# SOLUTION DYED FABRICS

Solution dyeing means that color is added to the fibers while they are in a liquid state during the yarn manufacturing process. The color is integrated into the very fiber, which is why the fabric can be cleaned with bleach and still retain the color. Think of the analogy of a carrot and a radish; the color in the carrot is throughout, while the color on the radish lies on the outer surface. The carrot would represent a solution dyed fiber.



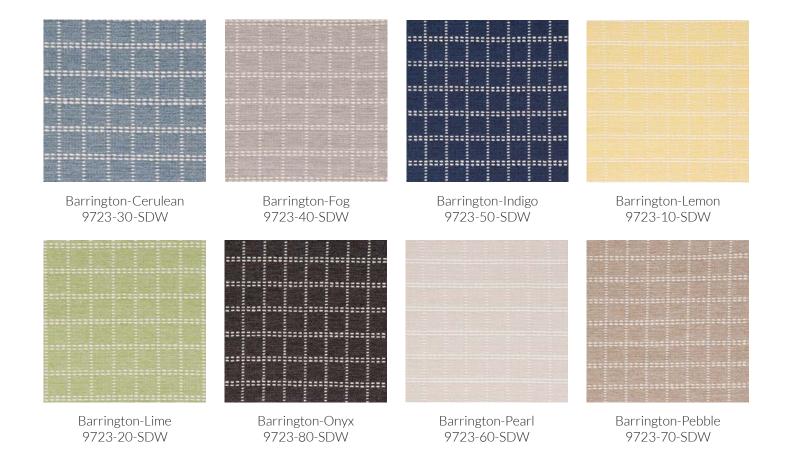




#### BARRINGTON

Barrington is a subtly textured woven upholstery that is suitable for both indoors and outdoors. This pattern features a soft woven gridwork design on a soft, heathered background. This pattern is available in 8 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	53" wide
Repeat:	1.125" V x 1" H
Abrasion:	Wyzenbeek – 70,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA







View Barrington Online Barrington Spec Sheet

### BIDDEFORD

Biddeford is a smooth textured woven upholstery with a bold pattern that is suitable for both indoors and outdoors. This pattern features a block print inspired geometric pattern on a soft, weathered background creating a beautiful organic look. This pattern is available in 8 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	55" wide
Repeat:	6" V x 6.875" H
Abrasion:	Wyzenbeek – 100,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA



Biddeford-Cerulean 9722-30-SDW



Biddeford-Coral 9722-10-SDW



Biddeford-Dove 9722-50-SDW



Biddeford-Ink 9722-40-SDW



Biddeford-Lime 9722-20-SDW



Biddeford-Onyx 9723-80-SDW



Biddeford-Pebble 9723-60-SDW



Biddeford-Walnut 9723-70-SDW





View Biddeford Online Biddeford Spec Sheet

### CARAVAN

Caravan is a soft, subtly textured woven upholstery that is suitable for both indoors and outdoors. This pattern features a chunky weave in a solid color, making this a staple that fits into any environment. This pattern is available in 10 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	54" wide
Repeat:	0.125" V x 0.375" H
Abrasion:	Wyzenbeek – 100,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA







View Caravan Online Caravan Spec Sheet

### CLEARWATER

Clearwater is a textured woven upholstery that is suitable for both indoors and outdoors. This pattern features a small pebbled design over neutral colors, creating a subtle yet beautiful contrast. This pattern is available in 7 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	54" wide
Repeat:	No Repeat
Abrasion:	Wyzenbeek – 80,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA





Clearwater-Ink 9096-80-SDW



Clearwater-Shale 9096-60-SDW

Clearwater-Walnut 9096-100-SDW

Clearwater-Dove 9096-90-SDW





View Clearwater Online Clearwater Spec Sheet

### CORAL BEACH

Coral Beach is a unique woven upholstery that is suitable for both indoors and outdoors. This pattern features an array of beautiful coral blooms on an off-white background, creating an elegant yet bold graphic design. This pattern is available in 6 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	54" wide
Repeat:	20" V x 13.5" H
Abrasion:	Wyzenbeek – 100,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA



Coral Beach-Cerulean 9124-90-SDW



Coral Beach-Denim 9124-100-SDW



Coral Beach-Meadow 9124-80-SDW



Coral Beach-Onyx 9124-120-SDW



Coral Beach-Pebble 9124-110-SDW



Coral Beach-Persimmon 9124-70-SDW





View Coral Beach Online Coral Beach Spec Sheet

### DUXBURY

Duxbury is a softly textured woven upholstery that is suitable for both indoors and outdoors. This pattern features an irregular basket weave in a solid color that creates an organic, sturdy look. This pattern is available in 5 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	54" wide
Repeat:	No Repeat
Abrasion:	Wyzenbeek – 50,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA







View Duxbury Online Duxbury Spec Sheet

### HARPSWELL

Harpswell is a softly textured woven upholstery that is suitable for both indoors and outdoors. This pattern features an array of tall ellipses on a heathered background that creates a beautiful and exciting look. This pattern is available in 9 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	55" wide
Repeat:	7.5" V x 3.5" H
Abrasion:	Wyzenbeek – 80,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA



Harpswell-Chambray 9721-40-SDW





Harpswell-Ink 9721-80-SDW



Harpswell-Lime

9721-30-SDW



Harpswell-Onyx 9721-70-SDW



Harpswell-Pewter 9721-60-SDW



9721-10-SDW

Harpswell-Shale 9721-50-SDW



Harpswell-Turquoise 9721-20-SDW



Harpswell-Umber 9721-90-SDW





View Harpswell Online Harpswell Spec Sheet

### HAVERHILL

Haverhill is a soft, textured woven upholstery that is suitable for both indoors and outdoors. This pattern features a textured chenille weave on a silvery background, creating a radiant, shimmery look. This pattern is available in 4 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	54" wide
Repeat:	13.5" V x 13.625" H
Abrasion:	Wyzenbeek – 70,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA



Haverhill-Chambray 9720-10-SDW



Haverhill-Ink 9720-30-SDW



Haverhill-Onyx 9720-40-SDW



Haverhill-Shale 9720-20-SDW





View Haverhill Online Haverhill Spec Sheet

#### IBIZA

Ibiza is a soft, textured woven upholstery that is suitable for both indoors and outdoors. This pattern features an array of concentric woven diamonds that create a sturdy yet visually appealing look. This pattern is available in 8 colorways.

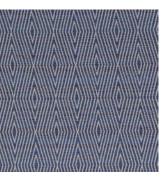
Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	55" wide
Repeat:	6" V x 6.875" H
Abrasion:	Wyzenbeek – 100,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA



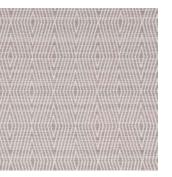
lbiza-Chambray 9027-150-SDW



Ibiza-Pewter 9027-170-SDW



lbiza-Ink 9027-190-SDW



Ibiza-Shale 9027-160-SDW



Ibiza-Atlantic

Ibiza-Terracotta 9027-140-SDW



Ibiza-Pebble 9027-200-SDW



Ibiza-Umber 9027-210-SDW





View Ibiza Online Ibiza Spec Sheet

### **IPSWICH**

Ipswich is a sturdy woven upholstery that is suitable for both indoors and outdoors. This pattern features irregular stripes of varying color to create a dynamic look. This pattern is available in 6 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	56" wide
Repeat:	14.25" V x 7" H
Abrasion:	Wyzenbeek – 100,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA



Ipswich-Cerulean 9724-40-SDW



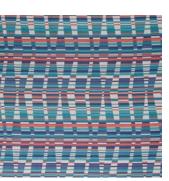
Ipswich-Coral 9724-10-SDW



Ipswich-Cyan 9724-30-SDW



Ipswich-Dove 9724-50-SDW



Ipswich-Fiesta 9724-20-SDW



Ipswich-Ink 9724-60-SDW





View Ipswich Online Ipswich Spec Sheet

### MALDEN

Malden is a soft woven upholstery that is suitable for both indoors and outdoors. This pattern features a tight weave that melds together to create a beautiful, soft color. This pattern is available in 10 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	54" wide
Repeat:	No Repeat
Abrasion:	Wyzenbeek – 100,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA







View Malden Online Malden Spec Sheet

#### MARBLEHEAD

Marblehead is a soft, textured woven upholstery that is suitable for both indoors and outdoors. This pattern features a textured stria of varied colors that create a dynamic yet soft look. This pattern is available in 6 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	54" wide
Repeat:	8" V x 13.5" H
Abrasion:	Wyzenbeek – 100,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA



Marblehead-Brindle 9725-60-SDW



Marblehead-Cerulean 9725-10-SDW





Marblehead-Pebble 9725-50-SDW



Marblehead-Silvermine 9725-20-SDW



Marblehead-Walnut 9725-40-SDW





View Marblehead Online Marblehead Spec Sheet

#### MERRIMAC

Merrimac is a soft, textured woven upholstery that is suitable for both indoors and outdoors. This pattern features a simple basket weave that creates a structured, yet organic look. This pattern is available in 10 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	53" wide
Repeat:	No Repeat
Abrasion:	Wyzenbeek – 100,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA







View Merrimac Online Merrimac Spec Sheet

#### MONACO

Monaco is a soft, yet sturdy woven upholstery that is suitable for both indoors and outdoors. This pattern features interlacing lines that create a beautiful geometric design with a pleasing textural contrast. This pattern is available in 3 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	54" wide
Repeat:	6.75" V x 6.875" H
Abrasion:	Wyzenbeek – 100,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA



Monaco-Marine 9095-60-SDW



Monaco-Natural 9095-10-SDW



Monaco-Smoke 9095-30-SDW





View Monaco Online Monaco Spec Sheet

### MONTAUK STRIPE

Montauk Stripe is a soft, yet sturdy woven upholstery that is suitable for both indoors and outdoors. This pattern features organic vertical stripes of varying color to create a beautiful asymmetric design. This pattern is available in 6 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	54" wide
Repeat:	10.5" V x 13.625" H
Railroaded:	YES
Abrasion:	Wyzenbeek – 60,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA



Montauk Stripe-Atlantic 9094-120-SDW



Montauk Stripe-Coral 9094-90-SDW



Montauk Stripe-Caribbean 9094-110-SDW



Montauk Stripe-Neutral 9094-10-SDW



Montauk Stripe-Cerulean 9094-100-SDW



Montauk Stripe-Teak 9094-60-SDW





#### NAVAJO

Navajo is a textured woven upholstery that is suitable for both indoors and outdoors. This pattern features a mix of chunky and tight weaving to create a dynamic parquet design. This pattern is available in 6 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	54" wide
Repeat:	12.5" V x 5.5" H
Abrasion:	Wyzenbeek – 50,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA



Navajo-Celadon 9490-70-SDW



Navajo-Charcoal 9490-80-SDW





Navajo-Persimmon 9490-60-SDW

Navajo-Turquoise 9490-30-SDW



9490-90-SDW





<u>View Navajo Online</u> <u>Navajo Spec Sheet</u>

#### NEWPORT

Newport is a sturdy woven upholstery that is suitable for both indoors and outdoors. This pattern features an irregular herringbone design that creates a dynamic, yet structured look. This pattern is available in 4 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	54" wide
Repeat:	1.5" V x 3.75" H
Abrasion:	Wyzenbeek – 100,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA



Newport-Camel 9098-120-SDW



Newport-Cerulean 9098-90-SDW



Newport-Indigo 9098-110-SDW



Newport-Shale 9098-100-SDW





View Newport Online Newport Spec Sheet

### RIVERTON STRIPE

Riverton Stripe is a soft woven upholstery that is suitable for both indoors and outdoors. This pattern features an irregular stripe with varied widths to create a dynamic look that is pleasing to the eye. This pattern is available in 6 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	54" wide
Repeat:	0" V x 7.75" H
Railroaded:	YES
Abrasion:	Wyzenbeek – 100,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA



Riverton Stripe-Atlantic 9133-10-SDW



Riverton Stripe-Multi 9133-70-SDW



Riverton Stripe-Brindle 9133-100-SDW



Riverton Stripe-Persimmon 9133-60-SDW



Riverton Stripe-Cerulean 9133-80-SDW



Riverton Stripe-Shoreline 9133-90-SDW





#### SANIBEL

Sanibel is a textured woven upholstery that is suitable for both indoors and outdoors. This pattern features a solid-color weave with a lightly three-dimensional texture to create an attention-grabbing contrast. This pattern is available in 7 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	54" wide
Repeat:	No Repeat
Abrasion:	Wyzenbeek – 100,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA



Sanibel-Brindle 9119-110-SDW



Sanibel-Cliff 9119-90-SDW



Sanibel-Dove 9119-50-SDW



Sanibel-Ecru 9119-80-SDW



Sanibel-Indigo 9119-70-SDW



Sanibel-Pebble 9119-100-SDW



Sanibel-Shale 9119-60-SDW





View Sanibel Online Sanibel Spec Sheet

#### SANTA FE

Santa Fe is a woven upholstery that is suitable for both indoors and outdoors. This pattern features Southwest herringbone in a sweeping stripe that creates a dynamic look. This pattern is available in 8 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	54" wide
Repeat:	6.5" V x 13.375" H
Abrasion:	Wyzenbeek – 100,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA



Santa Fe-Cyan 9484-90-SDW



Santa Fe-Fiesta 9484-80-SDW



Santa Fe-Pebble 9484-110-SDW



Santa Fe-Persimmon 9484-70-SDW



Santa Fe-Ink

9484-100-SDW

Santa Fe-Shale 9484-10-SDW



Santa Fe-Peacock 9484-50-SDW



Santa Fe-Umber 9484-120-SDW





<u>View Santa Fe Online</u> <u>Santa Fe Spec Sheet</u>

#### SOLSTICE

Solstice is a sturdy upholstery that is suitable for both indoors and outdoors. This pattern features a beautiful weave of different colors to create a cross-hatched blend. This pattern is available in 10 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	54" wide
Repeat:	No Repeat
Abrasion:	Wyzenbeek – 100,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA







View Solstice Online Solstice Spec Sheet

#### STONEHAVEN

Stonehaven is a sturdy upholstery that is suitable for both indoors and outdoors. This pattern features a scattered pebble texture that creates an organic and irregular design. This pattern is available in 9 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	54" wide
Repeat:	12" V x 13.875" H
Abrasion:	Wyzenbeek – 100,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA







View Stonehaven Online Stonehaven Spec Sheet

#### WANDERER

Wanderer is a soft woven upholstery that is suitable for both indoors and outdoors. This pattern features a chunky weave and a big, bold stripe design to create a timeless look. This pattern is available in 6 colorways.

Specs:	
Content:	100% Bella Dura™ Solution Dyed Polyolefin
Finish:	Inherently Stain Resistant
Width:	54" wide
Repeat:	6.5" V x 0" H
Railroaded:	YES
Abrasion:	Wyzenbeek – 100,000 Double Rubs
Flame Resistance:	NFPA 260, Cal 117-2013
Country of Origin:	USA



Wanderer-Atlantic 9493-40-SDW



Wanderer-Onyx 9493-140-SDW

Wanderer-Ink 9493-130-SDW



Wanderer-Persimmon 9493-110-SDW



Wanderer-Mist 9493-120-SDW



Wanderer-Shale 9493-80-SDW





View Wanderer Online Wanderer Spec Sheet